















MANUFACTURE OF LAMINATE

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Abstract

PURPOSE: To heighter temperature-raising speed and to uniformize temperature distribution by heating the layer containing thermosetting resin with Joule heat generated by the eddy current induced in a conductor under high-frequency magnetic field.

CONSTITUTION:A carrier plate 6 and a cushion 5 are placed on a pressurizing lower plate 7. and further piled-up laminates 9 and a top plate 2 are placed thereon. A pressurizing upper plate 1 is lowered onto the upper surface of the top plate 2, and the piled-up-laminates 9 are introduced in an induction coil & and are pressurized. High frequency magnetic field is generated in the coil 8 by high-frequency current through the coil 8. Therefore, eddy current flows in the conductor layer of said piled-up laminates 9, and Joule heat is generated because of its eddy current loss, whereby the conductor layer is rapidly heated, and also its temperature distribution is uniformized.

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